















HIGH-SPEED OUTPUT ON A VARIETY OF MEDIA TYPES



Streamline productivity with this unified print production solution.

An ideal technology match

Introducing the Canon imagePRESS C7010VPS/C6010VPS/C6010S line of digital color presses with Océ PRISMAsync operation management—a unified solution that delivers world-class performance and pushes print productivity even higher.

Combining Canon imagePRESS digital color technology with Océ PRISMAsync operation management delivers practical, real-world productivity, ongoing reliability, and intuitive operation. Now, add brilliant images with the look and feel of offset printing. The result: an effortless, efficient digital color production solution that opens up new opportunities.

Canon prides itself on partnering with customers and understanding their needs. Leveraging its experience in imaging systems, the imagePRESS C7010VPS/C6010VPS/C6010S digital presses with Océ PRISMAsync continue to redefine the performance expectations of production print.

Ten areas of excellence

Canon is committed to expanding the imagePRESS platform in 10 Areas of Excellence. These focal points were identified by customers as being most important to their growth and success.





A synergy of technologies that exceeds customer expectations.

Consistent image quality with the look and feel of offset comes from the ideal blend of toner, color management, media choices, and media-handling innovations.

Quality you can see and feel

The synergy of true 1200 x 1200 dpi resolution, one of the widest color gamuts of all four-color digital presses,* advanced V Toner, and an innovative-imaging platform produce images with smooth gradients and consistently reliable color on gloss, matte, and specialty stocks. Images look—and feel—like offset printing.

Optimized toner

Canon's oil-free V Toner particles average just 5.5 microns versus up to 14 microns in other systems. The small particle size lets you produce outstanding prints, even on textured stocks, and extends the range of applications you can handle. Each toner particle has a micro-dispersed wax component that enables even fusing and a lay-flat finish, just like offset inks, even on pages with high toner coverage.

Gloss optimization

A unique combination of toner characteristics, imaging science, and oil-free fusing technologies work together to minimize the deviations in gloss reflectance relative to media finish associated with digital printing. This provides a high-quality image that's often achieved only by competing systems that can cost up to twice as much.

Intelligent color management

PRISMAsync color management capabilities deliver flawless quality with minimal operator training. You can specify advanced color settings from a central control station and save preconfigured templates to make sending and preparing jobs simple. The result is shorter learning curves, high-quality color output, fewer mistakes, and greater customer satisfaction.

Outstanding consistency

Delivering consistent print quality throughout a run, especially on reprint orders, is a critical capability. The three key features that follow ensure the consistency you need.

HUMIDITY SENSOR/AIRFLOW UNIT

New, precise controls for internal environment and density stabilization help to deliver and maintain the highest quality throughout a run.

PRESS CALIBRATION

A primarily automated, simple process that makes daily setup a breeze.

REAL-TIME CALIBRATION

Frequently measures and adjusts color density during a print run to minimize fluctuations.

*2009 IPA Digital Print Forum



Productivity. It's at the heart of your profitability.

The imagePRESS VPS/S digital presses are designed to help keep your performance high with intuitive operation, high-speed throughput, plan-ahead production, and a media-driven workflow.

Maximum uptime

Productivity is about keeping your press running—every interruption costs time and money.

On-the-fly replacement of paper, toner, and even waste toner containers helps keep jobs flowing through the press.

Ultrasonic multifeed detection diverts any multisheet feeds to an escape tray while maintaining throughput.

Accurate registration

The Canon Color imagePRESS Series features in-track registration, a side guide, and timing sensors—like those on offset perfecting presses—to help prevent text and images from being misaligned.

Advanced paper feeding

The Canon Color imagePRESS Series has features that produce reliable, accurate feeding like a traditional press:

SUCTION FEEDING

Picks up the top sheet with air, not rollers, stabilizing the page as it enters the press.

AIR ASSIST AND AIR SEPARATION Reduces paper friction and helps keep sheets separated to prevent doublefeeding and operator intervention.

High-speed throughput

A common challenge on digital presses is maintaining rated speed when running heavier stocks. The Color imagePRESS C7010VPS/C6010VPS models use a dual fusing system designed to achieve full-rated speed, regardless of media weight.

Heavier weight and coated stocks are passed through both fusing units, enabling the press to maintain higher throughput speeds for fast turnarounds, without sacrificing image quality. On imagePRESS C7010VPS/C6010VPS models, this is 70/60 letter-sized pages per minute, respectively.

Unstoppable productivity

The powerful Océ PRISMAsync operation management system features an intelligent job scheduler that enables up to eight hours of plan-ahead production in an efficient, media-driven workflow. Convenient alert functions and on-the-fly refills ensure that operators won't have to stop the press to load toner or media. You gain total control of your print operation while minimizing the risk of errors and delays, letting you handle demanding production schedules without worry.



Innovative features deliver flexibility, efficiency, and performance.

You want a digital press that can be configured to your needs. The Color imagePRESS VPS/S Series supports a wide variety of media and a range of finishing options.

Generous input and output capacity

Need more productivity for peak volumes? Your system can be configured with up to eight input trays that hold 10,000 sheets for hours of uninterrupted productivity. Use both high-capacity stackers and all your in-line finishers to stack 17,000 sheets of output at once. Such versatility lets you do more faster while reducing labor, training, and operating costs.

Synchronized media catalog

The media-driven workflow of the Color imagePRESS C7010VPS/C6010VPS/C6010S Series lets you access the central media catalog from the Web-based interface, the local engine operator panel, and the printer driver. Because all users submitting jobs, prepress staff, and printer operators work from the same precisely defined media catalog, printing is always done on the right paper with the right settings.

And as jobs change, all paper input trays can be quickly refilled with the required media, without stopping the printer.

Impressive scalability

The wide array of in-line modular options begins with multiple paper supplies and high-capacity stackers for handling heavy print volumes.

Finishing options include units for stapling, folding, booklet trimming, and more. Each modular finishing device is easily connected to an imagePRESS system, providing a versatile, highly functional, and scalable system that meets the changing needs of your customers.

The next-generation saddle finisher can stitch 25 sheets* up to 13" x 19.2", allowing production of 100-page large-size booklets. And with the Saddle Press Technology, users control the pressure to give booklets a flatter, more professional appearance.

Wide range of papers

A flexible Advanced Image Transfer Belt, similar to the blanket on an offset press, helps toner penetrate the paper surface for reliable adhesion and an offset look and feel on almost any stock.

Supported media

Your customers come to you for marketing collateral, direct mail, books, posters, packaging, labels, and more. So the wider the range of substrates your press can handle, the better you can satisfy those needs.

PAPER WEIGHTS From 16 lb. Bond (60gsm) to 120 lb. Cover (325gsm)

SIZES From 7.2" x 7.2" to 13" x 19.2"



Uptime that goes the distance, shift after shift, day after day.

Whether you manage an in-plant facility or a quick print shop, you'll value the durability and color consistency of the Color imagePRESS VPS/S Series.

Built to perform

The Canon Color imagePRESS Series, built using a rigid metal construction, has a legacy of reliable performance. This new Series features increased life of several key parts and components, increasing uptime to help your press meet the demands of your deadline-oriented environment.

Smooth, stable paper feeding

With all three digital presses, there's no need to worry about jams or downtime. Every tray features advanced, air-assisted, vacuum-feed technology and ultrasonic multifeed detection for smooth, stable paper feeding.

Color consistency

A suite of image control technologies stabilizes toner density, provides a steady supply of fresh developer, and maintains a stable, controlled environment in the print engine. Continuous real-time color calibration ensures the consistent output quality you need for reprints and long production runs.

The right settings every time

Media settings are defined in the integrated PRISMAsync media catalog, so your system always uses the correct speed, temperature, and pressure settings for the job based on the type, weight, and size of media used.

Color profiles for each media are automatically added to the catalog, resulting in fewer misprints and predictable quality time after time.

Output durability

Another measure of reliability is output durability—how well your printed documents perform in challenging applications, such as direct mail. The Color imagePRESS Series has always been strong in this area, and independent testing by both the Digital Print Council and IPA* shows that prints from the Color imagePRESS digital presses have superior resistance to mail stream scuffing and abrasion.

And for printed products that may be utilized outdoors or have exposure to sunlight, independent testing has also confirmed the light fastness of the colorants that make up V Toner, so your marketing message won't fade quickly due to sunlight.

PEAK PERFORMANCE.

Designed for profitable productivity.

The Color imagePRESS digital press line delivers the cutting-edge technologies, media capabilities, and finishing options that will help drive your business ahead.



The award-winning Océ PRISMA user interface. Optimize productivity with a high-performance server, green-button ease of use, a media-driven workflow, and up to eight hours of production planning.

Humidity Sensor/Airflow Unit

New, precise controls for internal environment and density stabilization help to deliver and maintain the highest quality throughout a run.

Decurling Unit

Utilizes pressure to help sheets lay flat, even after being exposed to heat.

Booklet Trimmer Modules

Used with the Saddle-Stitch Finisher to produce professional, full-bleed booklets in-line.

Saddle-Stitch Finisher

Stitches up to 25 sheets,* up to 13" x 19.2", for creation of 100-page booklets. New Saddle Press Technology allows users to control pressure to adjust the booklet fold based on the thickness and number of sheets.

High-Capacity Stacker

Stack flat sheets professionally and utilize a removable dolly to transfer output to offline finishing or shipping departments.

Dual Fusing

Allows the press to achieve maximum output speeds while stabilizing gloss and coverage across the page.



IMAGE QUALITY

Technological innovation to deliver the quality your customers expect from a global imaging leader.

PRODUCTIVITY

Intelligent job scheduler offers unique and efficient production planning.

VERSATILITY

The power to handle more applications in multiple environments, and the scalability to grow with your needs.

heavy workloads while maintaining color consistency and durability of the prints

FINISHING

Numerous in-line finishing capabilities can help generate new revenue and reduce costs by minimizing time and labor.

USABILITY

Efficient production planning tools and streamlined media management provide clear communication about job requirements.

INTEGRATED WORKFLOW

A unified workflow with task-splitting capabilities enables more efficient production and helps safeguard output quality.

SUSTAINABILITY

More durable parts, recyclable consumables, and energy-saving modes leverage on-demand printing and sustainability; print on most recycled stocks and produce output that can be easily de-inked and recycled.

BUSINESS DEVELOPMENT

The Essential Business Builder program makes countless business assessment and strategic growth tools from top printing industry organizations accessible through an online microsite-included with your purchase.

SERVICE AND SUPPORT

First-class service coverage structured to keep your Canon imagePRESS system up and running so you can meet your productivity and profitability goals.

Operator Attention Light

Displays the status of the press in a convenient way, so the press operator quickly knows that production is moving smoothly.

E-Drum

Engineered for optimum image transfer and durability.

Toner

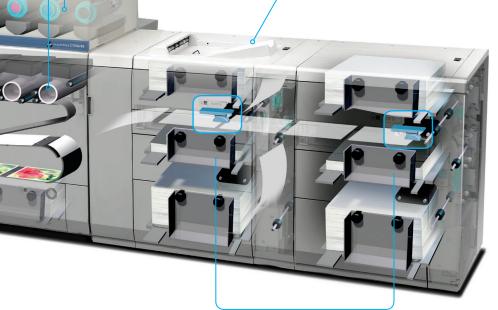
Oil-free, wide-gamut colorants that enable vivid colors and a realistic finish.

Advanced Feeding Technologies

Air Suction, Air Separation, and Air Assist features provide reliable, accurate paper feeding, like offset printing presses.

Escape Tray

Any multisheet feeds from the paper decks are routed here, without stopping or jamming the press.



Paper Capacity

2,000-sheet* input is standard, with the ability to scale up to 10,000 sheets.* All trays accommodate all supported media.

Ultrasonic Multisheet Detector

Detects and diverts any multisheet feeds to the Escape Tray while maintaining throughput.

^{*20} lb. Bond(75gsm) From previous models



Grow your revenue with value-added services that are hard to resist.

Offer your customers the finishing options that meet their needs and help build your bottom line. Seamless in-line finishing helps increase productivity and value—without adding any labor.

Streamlined functionality

Canon's comprehensive and versatile range of modular, in-line finishing options help eliminate the need for costly, space-consuming offline equipment. The Color imagePRESS Series delivers labor-saving, efficient finishing operations in a singular footprint.

Modules for saddle-stitching, stacking, hole-punching, and in-line trimming can be quickly integrated with any Color imagePRESS model.

Produce and finish more jobs in-line, without the need for operator intervention. Designed specifically to work with the Color imagePRESS Series, these finishing modules shorten the time needed to produce and finish a job, help you meet the tightest deadlines, and keep finishing in-house.

Saddle Press Technology

The Saddle Press Technology allows operators to adjust pressure on the booklet fold based on thickness or number of sheets for a more professional finish.

FINISHING MODULES

Saddle Finisher
Stitches up to 25 sheets,*
up to 13" x 19.2", for
creation of 100-page
booklets.

Professional Punching Numerous die patterns available for productive document preparation in-line. Booklet Trimmer Modules Use with the Saddle Finisher to create fullbleed, saddle-stitched booklets.

*Based on 20 lb. (75gsm) Bond paper.



Ease of use simplifies operation and takes capabilities over the top.

With extensive and simplified user controls, the Color imagePRESS VPS/S Series makes producing professional printed products achievable by a variety of operators.

One integrated printing solution

The Color imagePRESS VPS/S Series digital presses feature PRISMAsync operation management, designed from the ground up to optimize your digital color production.

Behind one central operator panel is the strength of a high-performance color server that delivers blazing performance—and this isn't limited to processing speed alone! From media selection to job submission to output, the integrated communications and operation of the PRISMAsync controller ensure that no job is printed on the wrong media. Users can select the optimal paper from the media catalog, and operators can fill paper trays based on job requirements, thereby minimizing mistakes, turnaround time, and waste.

Efficient Production Management

PRISMAsync makes handling complex print jobs easy. A unique user interface with an intelligent job scheduler displays every queued job and an overview of the day's work schedule. Jobs can be quickly rearranged as your needs or priorities change. An intuitive visual interface groups jobs into a logical organization by media type and displays up-to-theminute completion status. Visible from a distance, an operator attention light displays the status of the printer. It signals upcoming operator interventions such as media and consumable refills, giving you time to avoid interruptions in production.



Non-stop Performance

Trays can be reloaded without stopping the press, enabling jobs to be queued so your imagePRESS digital press can run for hours.



Paper Clearance

New three-stage jam ejection increases levels of automation and efficiency in the error-recovery process.



The highway to performance, efficiency, and profitability.

Getting the most from your investment requires flexible, adaptable solutions that can keep pace with the demands of a rapidly changing marketplace.

Optimum resource allocation

A standardized operating concept enables a particular way of working with PRISMAsync-driven color printers, so that any operator can run complex color jobs easily, even across multiple print engines.

Open connectivity ensures smooth integration of imagePRESS digital presses into your existing infrastructure.

A smart, task-based workflow frees prepress specialists to focus on document preparation while operators concentrate on production.

This clear division of labor leads to a more efficient staff, reduced training costs, and increased productivity. Even in operations where prepress and production are shared responsibilities, the PRISMAsync user interface consistently delivers the same cost-reducing—and productivity-enhancing—benefits by clearly defining the separate prepress and production tasks for increased focus and productivity.

Simplified document preparation

Optional PRISMAprepare software is an award-winning, PDF-based application that makes preparing even the most complex documents easy. You can effortlessly gather and combine pages from digital and paper sources as well as correct and clean up imperfections.

Next, you can define overall layout, including tabs, inserts, and covers, while assigning specific media and finishing to single pages, sections, or the entire document.

And finally, you can specify finishing requirements, such as folding, saddle-stitching, hole-punching, stapling, and more, and see how these finishing options affect the document through the WYSIWYG interface.

For optimal efficiency, PRISMAprepare software and PRISMAsync controllers handle media in the same way, allowing media catalogs to be imported and exported between them.



Conservation throughout the product life cycle.

Canon is committed to maximizing resource efficiency and contributing to a society that practices sustainable development.

A comprehensive approach

From R&D to design to manufacturing, Canon aims to control the impact its products have on the environment. It follows energy-efficient manufacturing processes, uses recycled materials, works to eliminate hazardous substances, and improves the energy efficiency of its products. With the Canon Color imagePRESS Series, you can feel good that you're operating your business in a more sustainable manner.

Power consumption

The Color imagePRESS C7010VPS model requires less power to operate than offset presses and larger digital systems. In addition, Sleep and Low Power modes lower total electric consumption.

Recycled media

Many recycled paper stocks can be printed on the Color imagePRESS Series digital presses, making it easy to find a stock that will meet customer requirements for both printing and sustainability. This is becoming increasingly important as companies implement sustainability policies for printed materials.

Media recycling and de-inkability

Independent tests from INGEDE give the Color imagePRESS Series a de-inkability score of 98, indicating an excellent ability to remove the toner from printed pages.

RoHS compliance

Like other Canon products, the Color imagePRESS VPS/S Series digital presses are compliant with RoHS (Restriction of Hazardous Substances) regulations and are also designed for complete recycling when they reach their end-of-life phase.

Consumables

Consumables don't include any VOCs or other harmful or toxic substances. All toner bottles are recyclable, and recycling programs are available for customers who don't have appropriate local facilities.



Educational tools to grow and nurture your print facility.

With competition tougher than ever, the ability to leverage new technologies is more critical than ever. Canon offers you the tools to help propel your marketing efforts and keep more work in-house.

Essential Business Builder Program

As your print partner, Canon developed the Essential Business Builder (EBB) Program, a suite of tools included with your purchase of a Color imagePRESS C7010VPS/C6010VPS/C6010S digital press.

While most print industry business development tools focus on sales and marketing, the EBB Program also provides strategic and tactical support across mission-critical areas for print providers.

The EBB tools, advice, ideas, and support are available 24/7 online through a microsite dedicated to helping your digital print facility stay current with industry trends. This dynamic, interactive site provides access to everything you need to get started today.

On-site mentoring

Canon recognizes that some customers prefer a customized approach to learning and business development, tailored to their specific needs. Through the EBB program, Canon has engaged a team of highly qualified, third-party industry consultants to act as independent advisors to your company.

Working on a fee-for-service basis, your mentor brings the outside perspective and objectivity of a seasoned industry expert. With this one-on-one support, you can build a digital print marketing plan for your imagePRESS digital press and learn how to bring even more value to your customers.





Teamwork that helps maximize uptime and profitability.

You only make money when your press is running. Count on Canon to deliver the outstanding service and support that keeps your business operating at peak performance.

Service coverage

Canon's authorized dealer network provides extensive service coverage across North America. And, because Canon dealers understand their local markets, service and support is aligned to local business needs. In addition, dealers may be able to customize support plans to fit the needs of demanding production environments.

Certified dealer technicians

Canon dealer service technicians are continually trained on new systems and have 24/7 access to online technical support. Canon field personnel also provide seminars on current "hot topics" and can update and refresh the technicians as requested. Many technicians also participate in Canon's voluntary Association of Technical Service Professionals (ATSP) program. This program provides testing that recognizes the technicians' expertise as technical and service support providers.

Parts availability

Canon constantly monitors parts demand and seeks to maintain supply levels at parts depots and dealers. Commonly used parts can generally be ordered around the clock, seven days a week, on a next-flight-out status.

PRODUCT SPECIFICATIONS



C6010S

MARKING ENGINE

Technology Laser Electrostatic Transfer System Resolution: Up to 1200 x 1200 dp Halftones: 256-Level Grayscale Print Speed (IPM) Simplex/Duplex C6010VPS/C6010S C7010VPS

8.5" x 11": 60 70 11" x 17": 37 32 12" x 18" 35 30 13" x 19": 33 28 Paper Size 7.2" x 7.2" to 13" x 19.2"

Paper Feeding

Standard: 2,000 Sheets (20 lb. Bond) Maximum: 10,000 Sheets (20 lb. Bond) 16 lb. Bond to 120 lb. Cover Paper Weight: (60gsm to 325gsm)

Duplexing/Perfecting: Automatic Duplex/Perfect Any Supported Stock

Power Source

C7010VPS/C6010VPS: 3-Phase 208V/30A Single-Phase 208V/30A

PRISMAsync Controller: 100-240V/10-5A Dimensions 68.9" x 101.8" x 45.4" (Height includes Operator (H x W x D): Attention Light)

INPUT ACCESSORIES

POD Deck-A1

4.000 Sheets (20 lb. Bond) Paper Capacity: Paper Size 7.2" x 7.2" to 13" x 19.2' Paper Weight: 16 lb. Bond to 120 lb. Cover (60gsm to 325gsm) Dimensions

43.1" x 38.7" x 31.2" (H x W x D): Power Source: 208V/15A

Secondary POD Deck-A1

4,000 Sheets (20 lb. Bond) Paper Capacity: Paper Size: 7.2" x 7.2" to 13" x 19.2" Paper Weight: 16 lb. Bond to 120 lb. Cover (60gsm to 325gsm)

Dimensions (H x W x D): 43.1" x 31.9" x 31.2"

Paper Deck-AC1

3,500 Sheets (20 lb. Bond) Paper Capacity: Paper Size: Letter, Letter-R, Legal, 11" x 17", 12" x 18", 13" x 19.2"

Paper Weight: 17 lb. Bond to 110 lb. Cover (64gsm to 300gsm)

Dimensions

22.4" x 23.7" x 24.4"

Stack Bypass-A1

Paper Capacity: 100 Sheets (20 lb. Bond) 5.5" x 7.2" to 13" x 19" Paper Size: Paper Weight: 17 lb. Bond to 140 lb. Index (64gsm to 256gsm)

Color Image Reader-H1

Image Sensor: CCD Document Size: Statement to 11" x 17"

600 x 600 dpi, 256 Gradations

DADF (Duplex Automatic Document Feeder)-R1

Tray Capacity: 100 Sheets (20 lb. Bond) Scanning Speed: Up to 80 ipm (300 dpi) Up to 50 ipm (600 dpi) Original Size: Statement to 11" x 17' Paper Weight: 13 lb. Bond to 80 lb. Cover (50gsm to 216gsm)

FINISHING ACCESSORIES

Professional Puncher-B1/Integration Unit-A1

Original Size: Letter, Letter-Tab Paper 20 lb. Bond to 80 lb. Cover Paper Weight: (75gsm to 216gsm)

Loose Leaf 3-Hole/5-Hole Velo Die Set Patterns:

Bind 11-Hole, Plastic Comb 19-Hole, Twin Loop 21-Hole/32-Hole, ProClick 32-Hole, Color Coil 44-Hole

Dimensions

40.9" x 22" x 31.2"* $(H \times W \times D)$:

120V Power Supply:

High-Capacity Stacker-C1

Offset Stack Capacity: 5,000 Sheets (20 lb. Bond) Top Tray Capacity: 1,000 Sheets (20 lb. Bond) Paper Size: Up to 13" x 19.2" Paper Weight: 16 lb Bond to 120 lb Cover

(60gsm to 325gsm)

Dimensions $(H \times W \times D)$:

48.8" x 33.9" x 30.1" Power Source: 120V/15A

Finisher-AJ1/Saddle Finisher-AJ2

Trav Capacity

Top Tray: 3,000 Sheets (20 lb. Bond) Lower Tray: 2,000 Sheets (20 lb. Bond) Saddle-Stitch Tray: 30 Booklets or Limitless Staple Positions: Corner Stapling, Double Stapling Paper Weight:** 16 lb. Bond to 120 lb. Cover (60gsm to 325gsm)

Paper Size

Executive, Letter-R, Letter, Stapling:

Legal, 11" x 17

Saddle Finisher: Letter-R, Legal, 11" x 17", 12" x 18",

13" x 19", Custom Size Up to 100 Sheets Stapling Capacity:

Booklet Stapling Capacity

Uncoated: Up to 25 Sheets Coated Up to 15 Sheets

Up to 5 Sheets without Stitch V-Folding:

(20 lb. Bond)

Dimensions

46.5" x 31.5" x 31.2" (H x W x D): Power Source: 120V/15A

Booklet Trimmer-D1

Open-end Only Margin Trimming: Trim Amount: 0.08" to 0.78" Trim Thickness: 50 Sheets

16 lb. Bond to 110 lb. Cover Paper Weight: (60gsm to 300gsm)

Output Tray Capacity: 30 Booklets

Dimensions

(H x W x D): 40.9" x 62" x 30.3"

Two-Knife Booklet Trimmer-A1

Margin Trimming: Top and Bottom Trim Amount: 0.08" to 0.59' Trim Thickness: 50 Sheets

16 lb. Bond to 110 lb. Cover Paper Weight: (60asm to 300asm)

Dimensions 40.9" x 21.1" x 30.3" (H x W x D):

Power Supply:

Puncher Unit-BB1

(Option for Finisher/Saddle Finisher)

Paper Weight: 16 lb. Bond to 110 lb. Index (60gsm to 200gsm)

Paper Sizes

2-Hole: Legal, Letter-R

11" x 17", Letter, Executive 3-Hole:

Document Insertion Unit-C1

(Option for Finisher/Saddle Finisher)

Tray Capacity: 200 Sheets

16 lb. Bond to 110 lb. Cover Paper Weight: (60gsm to 300gsm)

Paper Size

Upper Tray: 7.2" x 7.2" to 11.7" x 13" 7.2" x 7.2" to 13" x 19.2" Lower Tray:

* Size includes Professional Puncher Integration Unit-A1.

** Saddle-stitching cannot handle over 110 lb. Cover.



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